

March 1, 2013

Robert E. Westbrook  
Transit Operations Administrator  
Florida Department of Transportation  
605 Suwannee St., MS 26  
Tallahassee, FL 32399

**Subject: International 3200IM Bus Chassis**

Gentlemen:

Regarding the parking brake assembly for the International model 3200IM bus chassis represented by VIN 7W501820. Based on your concerns of the air delivery to the SAAR parking brake, Navistar Brake Engineering has reviewed your proposal and has developed a recommended repair.

Included in this kit will be a solid 90 degree fitting at the SAAR brake housing, appropriate length of replacement nylon tubing, which will accommodate the relative motion between cab and chassis, as well as a replacement 90 degree fitting on the opposite side of this tubing. Fittings have been selected based on the air flow requirements of the system and are suitable for the environment and conditions of the design.

Parts required:

- (2) 3/8 NPT 90 degree fittings, Navistar p/n: 3859945C1
- (1) 24" long x 3/8" synflex air brake tubing

Navistar will continue to monitor this situation to determine if future changes are needed.

Sincerely,



Rich Rowan,  
Sr. Tech Specialist – Brake and Safety Systems  
Navistar, Inc.